

WHAT IS CLAIMED IS:

1. A solid-state imaging apparatus, comprising:
 - a plurality of photosensitive cells disposed in a matrix in a
 - 5 photosensitive region on a semiconductor substrate; and
 - a driving unit for driving the plurality of photosensitive cells,
 - wherein each of the photosensitive cells includes:
 - a photodiode formed to be exposed on a surface of the semiconductor
 - substrate, for accumulating signal charge obtained by subjecting incident
 - 10 light to photoelectric exchange;
 - a transfer transistor formed on the semiconductor substrate, for
 - transferring the signal charge accumulated in the photodiode;
 - a floating diffusion layer formed on the semiconductor substrate, for
 - temporarily accumulating the signal charge transferred by the transfer
 - 15 transistor; and
 - an amplifier transistor formed on the semiconductor substrate, for
 - amplifying the signal charge temporarily accumulated in the floating
 - diffusion layer,
 - wherein a source/drain diffusion layer provided in the amplifier
 - 20 transistor is covered with a salicide layer, and the floating diffusion layer is
 - formed to be exposed on the surface of the semiconductor substrate.
2. The solid-state imaging apparatus according to claim 1, wherein an
- 25 impurity concentration of the floating diffusion layer is lower than an
- impurity concentration of the source/drain diffusion layer of the amplifier
- transistor.
3. The solid-state imaging apparatus according to claim 1, wherein each of
- the photosensitive cells further includes a reset transistor for resetting the
- 30 floating diffusion layer,
- the driving unit includes:
 - a vertical driver circuit for simultaneously driving the transfer
 - transistor and the reset transistor in a vertical direction;
 - a noise suppressing circuit for obtaining a signal output to a plurality
 - 35 of vertical signal lines disposed in a vertical direction in the photosensitive
 - region; and
 - a horizontal driver circuit for outputting a signal from the noise

suppressing circuit in a time series by successively switching a plurality of horizontal transistors disposed in a horizontal direction, and

an impurity concentration of the floating diffusion layer is lower than an impurity concentration of a source/drain diffusion layer provided in a plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit.

4. The solid-state imaging apparatus according to claim 3, wherein the source/drain diffusion layer provided in the plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit is covered with a salicide layer.

5. The solid-state imaging apparatus according to claim 1, wherein the transfer transistor and the amplifier transistor are composed of an n-type MOS transistor.

6. The solid-state imaging apparatus according to claim 3, wherein the vertical driver circuit and the horizontal driver circuit are composed of a dynamic logic circuit.

7. The solid-state imaging apparatus according to claim 3, wherein an impurity concentration of a source/drain diffusion layer of a part of the plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit is lower than an impurity concentration of a source/drain diffusion layer of another part of the plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit.

8. The solid-state imaging apparatus according to claim 3, wherein a source/drain diffusion layer of a part of the plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit is formed to be exposed on a surface of the semiconductor substrate, and a source/drain diffusion layer of another part of the plurality of transistors constituting the vertical driver circuit and the horizontal driver circuit is covered with a salicide layer.

9. The solid-state imaging apparatus according to claim 1, wherein an impurity concentration of the floating diffusion layer is $1 \times 10^{18} \text{ cm}^{-3}$ or less.

10. A method for producing a solid-state imaging apparatus comprising:
a plurality of photosensitive cells disposed in a matrix in a
photosensitive region on a semiconductor substrate; and
5 a driving unit for driving the plurality of photosensitive cells,
wherein each of the photosensitive cells includes:
a photodiode formed to be exposed on a surface of the semiconductor
substrate, for accumulating signal charge obtained by subjecting incident
light to photoelectric exchange;
10 a transfer transistor formed on the semiconductor substrate, for
transferring the signal charge accumulated in the photodiode;
a floating diffusion layer formed on the semiconductor substrate, for
temporarily accumulating the signal charge transferred by the transfer
transistor; and
15 an amplifier transistor formed on the semiconductor substrate, for
amplifying the signal charge temporarily accumulated in the floating
diffusion layer,
wherein a source/drain diffusion layer provided in the amplifier
transistor is covered with a salicide layer, and the floating diffusion layer is
20 formed to be exposed on the surface of the semiconductor substrate,
the method comprising:
forming the photodiode, the transfer transistor, and the amplifier
transistor on the semiconductor substrate;
forming a resist in a predetermined pattern so as to cover the
25 photodiode, the transfer transistor, and the amplifier transistor;
implanting ions into the semiconductor substrate using the resist as a
mask so as to form the floating diffusion layer;
removing the resist and forming a salicide blocking film so as to cover
the floating diffusion layer and the photodiode;
30 forming a source/drain diffusion layer of the amplifier transistor; and
forming a salicide layer so as to cover the source/drain diffusion layer
of the amplifier transistor.
11. The method for producing the solid-state imaging apparatus according to
35 claim 10, wherein an impurity concentration of the floating diffusion layer is
lower than an impurity concentration of the source/drain diffusion layer of
the amplifier transistor.

12. A method for producing a solid-state imaging apparatus comprising:
a plurality of photosensitive cells disposed in a matrix in a
photosensitive region on a semiconductor substrate; and
5 a driving unit for driving the plurality of photosensitive cells,
wherein each of the photosensitive cells includes:
a photodiode formed to be exposed on a surface of the semiconductor
substrate, for accumulating signal charge obtained by subjecting incident
light to photoelectric exchange;
10 a transfer transistor formed on the semiconductor substrate, for
transferring the signal charge accumulated in the photodiode;
a floating diffusion layer formed on the semiconductor substrate, for
temporarily accumulating the signal charge transferred by the transfer
transistor; and
15 an amplifier transistor formed on the semiconductor substrate, for
amplifying the signal charge temporarily accumulated in the floating
diffusion layer,
wherein a source/drain diffusion layer provided in the amplifier
transistor is covered with a salicide layer, and the floating diffusion layer is
20 formed to be exposed on the surface of the semiconductor substrate,
the method comprising:
forming a resist in a predetermined pattern on the semiconductor
substrate;
implanting ions using the resist as a mask so as to form the
25 photodiode;
removing the resist and forming the transfer transistor and the
amplifier transistor on the semiconductor substrate;
forming a first salicide blocking film so as to cover the photodiode;
implanting ions into the semiconductor substrate so as to form the
30 floating diffusion layer and the source/drain diffusion layer of the amplifier
transistor;
forming a second salicide blocking film so as to cover the floating
diffusion layer; and
forming a salicide layer so as to cover the source/drain diffusion layer
35 of the amplifier transistor.

13. The method for producing the solid-state imaging apparatus according to

claim 12, wherein an impurity concentration of the floating diffusion layer is lower than an impurity concentration of the source/drain diffusion layer of the amplifier transistor.